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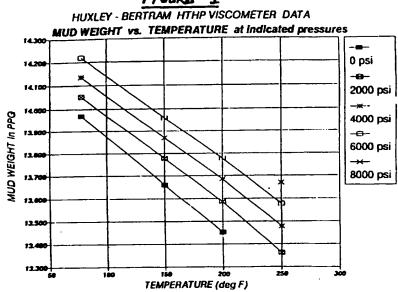
Oil based synthetic hydrocarbon drilling fluid.

The present invention relates to an improved continuous phase for an oil based drilling fluid and specifically a synthetic hydrocarbon continuous phase which is non-polluting and minimally toxic. The invention provides excellent drilling fluid properties under a wide variety of drilling conditions. The synthetic hydrocarbons are selected from the group consisting of branched chain oligomers synthesized

from one or more olefins containing a C<sub>2</sub> to C<sub>14</sub> chain length and wherein the oligomers have an average molecular weight of from 120 to 1000. In the drilling fluid compositions, suitable emulsifiers, wetting agents, viscosifiers, weight materials and fluid loss additives are utilized in conjunction with water and/or a brine phase for the desired rheological properties.

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## FIGURE 1



14.0 ppg Oil MRI) WITH SQSO OILMATER RATIO LINING LININGHOODENATED POLYALPHA-OCTENE OIL



## **EUROPEAN SEARCH REPORT**

Application Number

EP 91 10 4884

<b>r</b>	1		to claim	APPLICATION (Ist. Cl.5)
1	EP-A-0 325 466 (COASTAL MUD)		1,5-7,10	C09K7/06
1	* page 3, line 16 - line 52 *		1,8,9	
	* page 6, line 1 - line 15 *			
Y	EP-A-0 108 546 (HALLIBURTON)		1,8,9	
	* page 4, line 33 - page 5, line			
	* page 5, line 34 - page 7, line	22 *		
	* claims 1-4,6,10 *			
Y	US-A-4 587 368 (R.E.PRATT)		1,10,11,	
			12	
	* claims 1-7 *			
,	US-A-4 282 392 (B. L. CUPPLES)		1,10,11,	
			12	
	* column 1, line 41 - line 68 *	i		
	* column 2, line 41 - line 44 * * column 4, line 48 - line 68 *			
	* table I *			
				TECHNICAL FIELDS SEARCHED (Int. Cl.5 )
				CO9K
	The present search report has been drawn u	o for all claims		
		Date of completion of the search		Branton
	THE HAGUE	13 JULY 1992	BOUL	ON A, F, J,
	CATEGORY OF CITED DOCUMENTS	T : theory or principl E : earlier patent do		

A: pertoniarly relevant if talken alone
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L : document cited for other reasons

A : member of the same patent family, corresponding document